

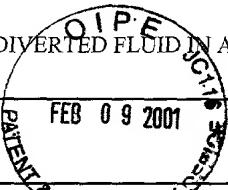
PET 1913

U.S. APPLICATION NO. (If known, see 37 CFR §1.5)

09/762580

**TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. §371**

INTERNATIONAL APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED
PCT/FR00/01455	26 MAY 2000	9 JUNE 1999
TITLE OF INVENTION SYSTEM FOR INJECTING A DIVERTED FLUID IN A SIMULATED MOVING BED SEPARATION PROCESS		
APPLICANT(S) FOR DO/EO/US HOTIER, Gérard, et al.		

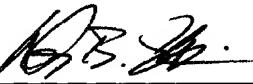


Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1.  This is a **FIRST** submission of items concerning a filing under 35 U.S.C. §371.
2.  This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. §371.
3.  This express request to begin national examination procedures (35 U.S.C. §371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. §371(b) and PCT Articles 22 and 39(1).
4.  A proper Demand for International Preliminary Examination was made by the 19<sup>th</sup> month from the earliest claimed priority date.
5.  A copy of the International Application as filed (35 U.S.C. §371(c)(2))
  - a.  is transmitted herewith (required only if not transmitted by the International Bureau).
  - b.  has been transmitted by the International Bureau.
  - c.  is not required, as the application was filed in the United States Receiving Office (RO/US).
6.  A translation of the International Application into English (35 U.S.C. §371(c)(2)).
7.  Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. §371(c)(3))
  - a.  are transmitted herewith (required only if not transmitted by the International Bureau).
  - b.  have been transmitted by the International Bureau.
  - c.  have not been made; however, the time limit for making such amendments has NOT expired.
  - d.  have not been made and will not be made.
8.  A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. §371(c)(3)).
9.  An oath or declaration of the inventor(s) (35 U.S.C. §371(c)(4)).
10.  A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. §371(c)(5)).

**Items 11. to 16. below concern document(s) or information included:**

11.  An Information Disclosure Statement under 37 C.F.R. §§1.97 and 1.98.
12.  An assignment document for recording. A separate cover sheet in compliance with 37 C.F.R. §§3.28 and 3.31 is included.
13.  A **FIRST** preliminary amendment.
  - A **SECOND** or **SUBSEQUENT** preliminary amendment.
14.  A substitute specification.
15.  A change of power of attorney and/or address letter.
16.  Other items or information:

U.S. APPLICATION NO. (if known, see 37 CFR 1.492(e))	INTERNATIONAL APPLICATION NO.	ATTORNEY'S DOCKET NUMBER	
09/762580		PCT/FR00/01455	
17. <input checked="" type="checkbox"/> The following fees are submitted:		CALCULATIONS PTO USE ONLY	
<b>BASIC NATIONAL FEE (37 CFR §1.492 (a) (1) - (5)):</b>			
Search Report has been prepared by the EPO or JPO.....		\$860.00	
International preliminary examination fee paid to USPTO (37 CFR §1.482).....		\$690.00	
No international preliminary examination fee paid to USPTO (37 CFR §1.482) but international search fee paid to USPTO (37 CFR §1.445(a)(2)).....		\$710.00	
Neither international preliminary examination fee (37 CFR §1.482) nor international search fee (37 CFR §1.445(a)(2)) paid to USPTO.....		\$1000.00	
International preliminary examination fee paid to USPTO (37 CFR §1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....		\$100.00	
<b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b>		<b>\$860.00</b>	
Surcharge of <b>\$130.00</b> for furnishing the oath or declaration later than months from the earliest claimed priority date (37 C.F.R. §1.492(e)).		<input type="checkbox"/> 20 <input type="checkbox"/> 30	
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE
Total claims	21 - 20 =	1	x \$ 18.00 \$18.00
Independent claims	2 - 3 =	0	x \$ 80.00 \$0.00
MULTIPLE DEPENDENT CLAIM(S) (if applicable)		+ \$ 270.00	
<b>TOTAL OF ABOVE CALCULATIONS =</b>		<b>\$878.00</b>	
Reduction of 1/2 for filing by small entity, if applicable. A Verified Small Entity Statement must also be filed (Note 37 C.F.R. §§1.9, 1.27, 1.28).			
<b>SUBTOTAL =</b>		<b>\$878.00</b>	
Processing fee of <b>\$130.00</b> for furnishing the English translation later than months from the earliest claimed priority date (37 C.F.R. §1.492(f)).			
<b>TOTAL NATIONAL FEE =</b>		<b>\$878.00</b>	
Fee for recording the enclosed assignment (37 C.F.R. §1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 C.F.R. §§3.28, 3.31). \$40.00 per property.			
<b>TOTAL FEES ENCLOSED =</b>		<b>\$878.00</b>	
		Amount to be refunded:	
		charged:	
a. <input checked="" type="checkbox"/> A check in the amount of <u>\$878.00</u> to cover the above fees is enclosed.			
b. <input type="checkbox"/> Please charge my Deposit Account No. <u>13-3402</u> in the amount of <u>\$</u> to cover the above fees. A duplicate copy of this sheet is enclosed.			
c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>13-3402</u> . A duplicate copy of this sheet is enclosed.			
<b>NOTE: Where an appropriate time limit under 37 C.F.R. §§1.494 or 1.495 has not been met, a petition to revive (37 C.F.R. §1.137(a) or (b)) must be filed and granted to restore the application to pending status.</b>			
SEND ALL CORRESPONDENCE TO:			
MILLEN, WHITE, ZELANO & BRANIGAN, P.C. Arlington Courthouse Plaza I 2200 Clarendon Boulevard, Suite 1400 Arlington, Virginia 22201 (703) 243-6333			
 <b>23599</b> <small>PATENT TRADEMARK OFFICE</small>		 <b>SIGNATURE</b> <hr/> <b>Harry B. Shubin</b> <small>NAME</small>	
Filed: 9 FEBRUARY 2001		<b>32,004</b> <hr/> <small>REGISTRATION NUMBER</small>	
IWM (HBS):kms			

**IN THE UNITED STATES DESIGNATED/ELECTED OFFICE**

International Application No. : PCT/FR00/01455

International Filing Date : 26 MAY 2000

Priority Date(s) Claimed : 9 JUNE 1999

Applicant(s) (DO/EO/US) : HOTIER, Gerard, et al.

Title: SYSTEM FOR INJECTING A DIVERTED FLUID IN A SIMULATED MOVING  
BED SEPARATION PROCESS

**PRELIMINARY AMENDMENT**

Commissioner for Patents  
Washington, D.C. 20231

SIR:

Prior to calculating the national fee, and prior to examination in the National Phase of the above-identified International application, please amend as follows:

**IN THE CLAIMS:**

Claim 6, line 1, delete "any one of claims 4 or 5" and insert --claim 1--;

Claim 8, line 1, delete "any one of claims 6 or 7" and insert --claim 1--;

Claim 9, line 1, delete "any one of claims 4 to 8" and insert --claim 1--;

Claim 17, line 1 delete "any one of the previous claims" and insert --claim 1--;

Claim 21, line 1, delete "any one of claims 1 to 17" and insert --claim 1--;

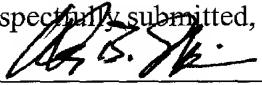
lines 1 and 2, delete "and of the process as claimed in any one of claims 18  
to 20".

**REMARKS**

The purpose of this Preliminary Amendment is to eliminate multiple dependent claims in order to avoid the additional fee. Applicants reserve the right to reintroduce claims to canceled combined subject matter.

If amendments were made during the International phase under Article 19 or 34, applicants request that examination in the U.S. National Phase be based on the application as filed and this Preliminary Amendment is based thereon.

Respectfully submitted,

  
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## FIELD OF THE INVENTION

The present invention relates to a device for injecting a fluid stream used as a diverted fluid in a separation process using several adsorbent beds, a main fluid stream and several secondary fluids, the beds being separated by at least one fluid distribution 5 plate, the plate can comprise one or more distributor mixer extractor panels allowing to inject and/or to mix and/or to extract one or more secondary fluids by means of a single distribution chamber.

The invention notably applies to the device and to the process described in the claimant's patent application FR-2,772,634 when injection and extraction of secondary 10 fluids are performed by means of a single distribution network commonly referred to as distribution « spider ».

The invention also relates to all the processes where it is desired to improve the purity of at least one constituent in a mixture circulating through a solid adsorbent or a solid catalyst.

15 It can also apply to processes for separating at least one constituent in a mixture wherein any chromatographic adsorption or ion exchange separation is performed for example.

In the description hereafter, the expression « main fluid » refers to a fluid stream 20 circulating through the adsorbent beds and the expression « secondary fluid(s) » refers to fluids that are used in the separation process, for example the desorbent, the feed, the extract or the raffinate, and which communicate with the outside.

The invention is particularly suited for separation of paraxylene from aromatic hydrocarbon-containing feeds with eight carbon atoms.

## BACKGROUND OF THE INVENTION

The prior art describes various devices and processes allowing separation of feeds in a simulated moving bed. Patents US-2,985,589 ; US-3,214,247 ; US-3,268,605 ; US-3,592,612 ; US-4,614,204 ; US-4,378,292 ; US-5,200,075 ; US-5,316,821 and patent applications EP-0,769,316 ; FR-2,772,634 and WO-95/03,867 can be mentioned.

In general, a simulated moving bed comprises at least three chromatographic zones, advantageously four or five, each zone consisting of at least one bed or column section.

Between two zones, there is either an injection point for a feed to be fractionated or an injection point for an eluent or desorbent, or a point allowing to draw off an extract between the eluent injection point and the feed injection point situated downstream (in relation to the direction of circulation of the eluent), or a raffinate draw-off point between each mixture injection point and the eluent injection point situated downstream in relation to the direction of circulation of the eluent.

All the beds or column sections form a closed loop comprising at least one flow-controlled pump allowing to recycle the main fluid, for example between the first and the last section.

During the separation process, the injection and draw-off points are generally offset in the same direction (downstream or upstream, still in relation to the direction of circulation of the main fluid) by at least one section or column. This is the basis of the principle of simulated moving bed operation.

During this process, it is important that distribution of the fluid on each adsorbent bed is performed as uniformly and homogeneously as possible.

Distribution on each bed requires collection of the stream coming from the previous bed (main fluid circulating in the direction of the principal axis of the column), the 5 possibility of injecting an auxiliary fluid or secondary fluid therein while mixing these two fluids as thoroughly as possible, or the possibility of drawing off part of the fluid collected, of extracting it in order to send it out of the device and of redistributing a fluid onto the next bed.

The whole of the main fluid or stream can therefore either transit through the 10 adsorber according to the pattern described in patent US-2,985,589, or a great part or all of this stream can flow out to the outside according to a process described in patent US-5,200,075.

Another solution consists, as described in patent application FR-2,772,634, in transiting the major part of the main fluid towards the inside and a minor part of this 15 stream towards the outside, typically 2 to 20 % of this stream. An advantage of such a system is that the secondary fluid injection and extraction circuits permanently have substantially the same composition. Two distribution plates are connected by an external circuit commonly known as synchronous bypass circuit. The function of this circuit is notably to circulate the minor part of the stream drawn off thus providing an 20 identical composition. The secondary fluid extraction on-off valves and a nonreturn valve are connected to the bypass circuit. The circuit can optionally be equipped with an on-off valve or with a control valve allowing to perform injections and extractions on a single plate.

Continuous flushing of the distribution spiders of the distribution plates of the simulated moving bed separation units can be performed in two ways :

- 1) when each plate is equipped with at least two independent distribution networks ( $D_1$  and  $D_2$ ), network  $D_1$  of plate  $P$  is for example communicated with network  $D_2$  of plate  $P+1$ , and network  $D_1$  of plate  $P+1$  is communicated with network  $D_2$  of plate  $P+2$ , so as to have a permanent fluid circulation in all the distribution networks on each distribution plate, and, for each plate, a diverted fluid stream flows from a distribution network to the main fluid and a second diverted fluid stream, substantially similar, flows from the main fluid to the second distribution network. The driving force of these flows is provided by the pressure drop caused by the main fluid flowing in the porous granular medium located between two successive distribution plates ;
- 2) when each distribution plate is equipped with only one distribution network, the bypass circuits can be provided only every second bed, for example from plate  $P$  to plate  $P+1$ , then from plate  $P+2$  to plate  $P+3$ . In fact, if a bypass line connected plates  $P+1$  and  $P+2$ , a circulation parallel to the adsorber from the top bed to the bottom bed would be obtained. The drawback of establishing a bypass circuit every second bed only is that the internal flow rates would vary from one bed to the other : the beds comprising a bypass circuit would have a flow rate  $D$  whereas the beds without a bypass circuit would have a flow rate  $D+b$ .

The present invention relates to a device and to a process that are particularly well-suited for separation devices where the plates are equipped with a single secondary fluid

distribution network, the distributor-mixer-extractor panels comprising a single distribution, extraction and/or mixing chamber.

As users' quality requirements have evolved, the purity standard to be reached has changed from values contained in the (99.5 ; 99.6 %) range to a value of 99.8 %.

5 Operators must therefore make changes in existing separation units in order to reach these new objectives.

The invention can thus apply to existing units and to new units. It is notably used in adsorption separation processes and devices using countercurrent simulated moving beds and possibly in plants comprising a rotary valve. It finds applications for example

10 in a device comprising a central distribution as described for example in patent US-4,378,292 where the distribution plates are equipped with only one distribution spider, during revamping of the unit or in case of a significant change in the composition of the feed leading to a change in the configuration of the unit. The invention also applies for debottlenecking of a unit.

15 More generally, the change introduced according to the invention is particularly well-suited in the following cases :

• in case of a change in the composition of the feed connected with the layout of the complex, it is for example possible to change the isomerization type so as to coproduce benzene or, on the contrary, to decide to stop coproduction of benzene in 20 order to produce more paraxylene. The ethylbenzene content of the feed to be processed can thus change from 2 % to 15 % and its paraxylene content can change from 23 % to 17 %.

- In case of debottlenecking operations in a unit in order to replace the molecular sieve and/or to mechanically reinforce the distribution plates. When this type of modification is required, it involves changing the existing rotary valve. A configuration change requires replacement of the rotor of the valve, a capacity increase requires 5 doubling of the rotary valve by installing a second valve in parallel. These changes are very expensive and can be advantageously replaced by suppressing the rotary valve and by replacing it by 96 on-off valves whose total cost is only about half as expensive.

The invention relates to a device allowing to separate at least one compound from a mixture or from a body by adsorption, with a simulated moving bed, comprising at 10 least :

- an enclosure or column comprising one or more adsorbent beds ( $A_i$ ), two adsorbent beds being separated by at least one fluid distribution and extraction plate ( $P_i$ ), the plate comprising one or more panels allowing to distribute, mix and/or extract fluids,
- at least one main fluid delivery line and one main fluid extraction line,
- several secondary fluid extraction or injection lines,
- a bypass circuit communicating a distribution plate with at least one bypass line ( $L_{i,j}$ ),
- the panel comprises only one distribution, mixing and/or extraction chamber 20 ( $C_i$ ).

It is characterized in that :

- the device comprises means for communicating at least one chamber (Ci) with at least one bypass line (Li,j),
- at least one end of a bypass line communicates with a zone Ri, R'i of an adsorbent bed, said zone being distinct from a distribution chamber (Ci), and another end is connected to said chamber (Ci).

The communication means comprise, for example, at least one valve Voi,j arranged on at least one bypass line (Li,j), and the end of the bypass line that is not connected to the zone of the adsorbent bed can be connected to a delivery and/or extraction line (Ti).

10 The communication means comprise for example at least one rotary valve, said rotary valve being connected to at least one delivery and/or extraction line (Ti) and to at least one bypass line (Li,j), said valve comprising means allowing at least to communicate a delivery and/or extraction line with at least one bypass line.

15 The rotary valve allows for example to communicate several groups of lines, group G<sub>1</sub>, group G<sub>2</sub> and group G<sub>3</sub>, said valve comprising :

- a stator provided with several means (E, F, R, S) for circulating the fluid(s) of group G<sub>1</sub>, means allowing passage of at least two fluids F<sub>1</sub>, F<sub>2</sub> belonging to group G<sub>3</sub>,
- a rotor equipped with means allowing passage of fluids of group G<sub>3</sub> and means allowing communication of either the fluids of group G<sub>1</sub> with group G<sub>3</sub> or of group G<sub>3</sub> with group G<sub>3</sub>,
- the number of means allowing passage of fluid F<sub>1</sub> is substantially the same as the number of means allowing passage of fluid F<sub>2</sub>, said valve comprises means for

communicating at least two fluids of group  $G_3$  and section of flow  $S_1$  of the ports for fluid  $F_1$  is different from section of flow  $S_2$  of the ports intended for fluid  $F_2$ .

The passage means of the valve intended for fluid  $F_1$  and for fluid  $F_2$  have for example flow surface areas  $S_1$  and  $S_2$  respectively, and the  $S_1/S_2$  ratio is about 4 and 5 preferably ranges between 2 and 10.

The means for communicating the fluids of group  $G_3$  can consist of slots arranged in a layer of material or liner deposited on the lower face of the rotor.

A slot has for example a depth «  $pe$  » and the value of the depth is at least equal to the thickness «  $e$  » of the liner.

10 Circulation means (E, R, S, F) arranged on the valve consist for example of several grooves arranged on the resting face or upper face of the stator and the slots are arranged in the liner.

The number of these circulation means is for example 4.

15 The column can comprise a non-perforated central tube over at least part of the length thereof, and the panels forming a plate can exhibit a tangential type cutout, the zone  $R_i, R'i$  where the diverted fluid is reinjected comprises at least one means intended for distribution of the diverted fluid, the end of the bypass line opening into said means, and said means comprise an annular ring mounted on the central tube.

20 The fluid distribution circuit is for example arranged around said enclosure, and it can comprise a main line divided into several secondary lines so that the fluid(s) reach the panels forming a plate substantially at the same time.

The plates can exhibit a parallel type cutout and the fluid distribution device can comprise a main line, the bypass line is for example connected to an adsorbent bed by means of a device comprising transfer ports, said device being mounted on the fluid distribution spider.

5 A plate is for example delimited by a lower grid and an upper grid, and the end of the bypass line connected to the adsorbent bed is connected to a distribution means arranged above said upper grid.

10 A plate can consist of several panels exhibiting a radial type cutout, the enclosure comprises a central tube and a secondary fluid distribution ring associated with a distribution plate, diverted fluid distribution means, said means being arranged below the distribution ring and said means being connected to the end of the bypass line, itself connected to a zone of an adsorbent bed.

15 The diverted fluid distribution means comprise for example at least one diverted fluid distribution ring, said ring being arranged within a perforated means (such as a grid), said means having a substantially conical shape.

The perforated means comprises for example a wall forming an angle  $\alpha$  with the central tube and said ring is placed at a distance  $a$  from said grid.

According to an embodiment, the column comprises a substantially central mast comprising one or more mast elements, including at least :

20 • an upper part,

- a distributor-collector part comprising one or more secondary ports and at least one main port, the sections of flow of the secondary ports and of the main port being different,

5           • a lower part,

- the distributor-collector part(s) are arranged between the upper part and the lower part,

10           • a sealing element arranged between the distributor-collector part and the lower part,

- a separation element arranged on the distributor-collector part, thus delimiting two fluid circulation spaces.

The invention also relates to a process for injecting a diverted fluid in a simulated moving bed separation process comprising at least the following stages :

- circulating a main fluid through several adsorbent beds,
- injecting and extracting secondary fluids (feed, desorbent, ...) according to a suitable sequence to achieve separation of the constituents to be separated from the feed,

15           • injecting a diverted fluid.

It is characterized in that at least part of the main fluid is circulated outside the enclosure allowing separation by means of a bypass line comprising at least two ends, one end being connected to a zone of an adsorbent bed distinct from a chamber (Ci) so 20 as to inject and/or to draw off part of the main fluid in the zone.

A fraction of the main fluid is for example drawn off from a chamber (Ci) corresponding to a plate Pi and this main fluid fraction is injected into a zone of adsorbent bed Ai+1.

At least a fraction of the main fluid can be drawn off from a zone of an adsorbent 5 bed Ai and said fraction is injected into chamber Ci.

The device and the process are for example suited for separation of paraxylene from aromatic hydrocarbon-containing feeds with eight carbon atoms.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Other features and advantages of the invention will be clear from reading the 10 description hereafter of several embodiments of the device and of the associated process, given by way of non limitative example, with reference to the accompanying drawings wherein :

- Figure 1 shows two variants for arranging bypass lines in relation to a separation column,
- 15 - Figures 2A and 2B show two variants using « rotary » type valves,
- Figure 3 gives an example of a diverted fluid injection device arranged above a distribution plate,
- Figure 4 diagrammatically shows a specific application of the invention to a separation column comprising a central girder or tube,
- 20 - Figures 5 and 6 show a detail of the diverted fluid reinjection device and a bottom view of Figure 4,
- Figures 7A, 7B, 7C show plates with panels exhibiting a tangential cutout,

- Figures 8, 9 and 10 diagrammatically show various possibilities for the diverted fluid distribution devices,
- Figure 11 is a top view of a distribution system arranged around a separation column,

5 - Figures 12A, 12B, 13 and 14 show an example of a central girder having a fluid distribution function,

- Figures 15 to 17 describe other variants suited for panels exhibiting a tangential type cutout, the column comprising no central girder, and

10 - Figures 18, 19 and 20 show a variant of a rotary valve used in the example illustrated in Figures 2A and 2B.

#### DETAILED DESCRIPTION

Figure 1 shows a simulated moving bed chromatographic separation column equipped with several bypass lines  $L_{i,j}$ . For simplification reasons, this figure diagrammatically shows two procedures for connecting a bypass line to an adsorbent bed and to a distribution-mixing-extraction chamber. This connection is achieved according to the invention between a distributor plate  $P_i$  and a zone of an adsorbent bed arranged upstream or downstream from the plate. The plate and the zone of the adsorbent bed where the diverted fluid is injected can have the same suffix or different suffixes.

20 The column comprises an enclosure 1, for example substantially cylindrical, which is filled with an adsorbent distributed among several beds  $A_1$  to  $A_n$ , at least one fluid distribution plate  $P_i$  being arranged between two adsorbent beds. A plate  $P_i$  comprises

one or more panels or distribution-mixing-extraction panels whose function is to distribute, to extract and/or to mix one or more fluids, each panel comprising a distribution-extraction-mixing chamber Ci connected to the outside via a fluid distribution spider.

5        A plate Pi notably comprises an upper grid 6 supporting the adsorbent bed, a distribution, extraction and/or mixing chamber Ci, a lower grid 7, means such as a baffle 8 allowing to separate lower grid 7 from upper grid 6. Baffle 8 is provided with a central opening 9 allowing circulation of the fluids. Chamber Ci comprises for example in its lower part one or more ports Oi. These ports Oi allow passage of the secondary 10 fluid. The latter is either fed into the next bed after being mixed with the main fluid that has flowed through the main bed, or drawn off through the corresponding transfer line.

15      Various configurations can be considered for the distribution-mixing-extraction panels, notably the geometries described in patent US-5,792,346 filed by the applicant, where the panel comprises a single distribution, extraction and/or mixing chamber for one or more fluids.

20      The main fluid circulates in the direction of the longitudinal axis or principal axis of the column. It is extracted through a line 2, recycled by means of a pump 3 and a line 4 to the top of the column. The column can be arranged with a substantially vertical or substantially horizontal axis. The main fluid flows inside the column with a piston type flow or a plug flow, the composition and the flow front being substantially uniform at any point of the column section. A fluid distribution device (not shown in the figure) connected to line 4 can possibly be provided at the top of the column.

A distribution, extraction and/or mixing chamber Ci is connected to the outside of the column by means of a circuit comprising a line Ti connected to several secondary fluid transfer lines. These lines comprise for example a feed injection line 10, a desorbent injection line 11, an extract draw-off line 12 and a raffinate draw-off line 13.

5 Each transfer line is equipped with valves  $V_{fi}$ ,  $V_{ei}$ ,  $V_{si}$  and  $V_{ri}$  where suffix i corresponds to plate  $P_i$  and f designates the feed, e the extract, s the desorbent and r the raffinate. All these valves are connected to sequential permutation means suited to periodically move each secondary fluid injection point or secondary fluid draw-off point forward by one bed in the direction of circulation of the main fluid, i.e. downwards, so 10 as to obtain simulated moving countercurrent operation. On the other hand, if simulated cocurrent operation is desired, opening of the valves will be permuted upwards in the opposite direction to the direction of circulation of the fluid.

The column is provided in this example with a bypass line  $Li,j$  arranged for example between two plates  $Pi$  and  $Pj$ , and the two plates can be consecutive.

15 The working principle of these lines is for example given in patent application FR-  
2,772,634 whose broad lines are reminded in the present application. A bypass line  $L_{i,j}$   
is provided with at least one of the devices mentioned hereafter, alone or in  
combination, i.e. a nonreturn valve 14, a flowmeter 15, a control valve  $V_{oi,j}$ , pilot-  
operated or not by the flowmeter. A pump possibly arranged on the bypass line can  
20 possibly compensate for a deficiency of pressure drop.

The bypass circuit is equipped with a valve  $V_{oi,j}$ , where suffix  $o$  corresponds to the diversion function and suffixes  $i,j$  to the plates between which the diverted fluid circulates.

The terms « upstream » and « downstream » are defined according to the direction of flow of the main fluid in the column.

### First embodiment variant

In the variant shown in the upper part of Figure 1, a first end of line  $L_{1,2}$  intended for diversion of the fluid between plate  $P_1$  and plate  $P_2$  is connected by a connection point  $R$  to fluid delivery and/or extraction line  $T_1$  which communicates with chamber  $C_1$  and the second end of line  $L_{1,2}$  is connected by suitable means, some examples of which are given hereafter, to a zone  $R_2$  of the next adsorbent bed  $A_2$ . Such a layout allows to draw off a fraction of the main fluid from bed  $A_1$  situated downstream from plate  $P_1$ , to 10 extract it through line  $T_1$  and to reinject it into adsorbent bed  $A_2$  via bypass line  $L_{1,2}$  in zone  $R_2$ . The function of the fraction drawn off is to flush the bypass line and the distribution spider of the plate of bed  $A_1$  located immediately downstream.

A sequence cycle of the separation process implemented according to the first embodiment variant can comprise the following stages for example :

- 15 1) injection of the feed into chamber  $C_i$ ,
- 2) diversion of the fluid between  $C_i$  and  $R_{i+1}$ ,
- 3) drawing off the extract from chamber  $C_i$ ,
- 4) diversion of the fluid between  $C_i$  and  $R_{i+1}$ ,
- 5) injection of the desorbent into chamber  $C_i$ ,
- 20 6) diversion of the fluid between  $C_i$  and  $R_{i+1}$ ,
- 7) drawing off the raffinate from chamber  $C_i$ ,
- 8) diversion of the fluid between  $C_i$  and  $R_{i+1}$ .

The cycle described above can of course start with another stage than the feed injection stage without departing from the scope of the invention.

### Second embodiment variant

In the variant shown in the lower part of Figure 1, a first end of bypass line  $L_{i,j}$  is connected to an adsorbent bed  $A_i$ , for example in a zone  $R'i$ , by suitable means, and the second end of this line is connected by a point  $R'$  to secondary fluid delivery and extraction line  $T_i$ . This variant allows to draw off, from the adsorbent bed, part of the main fluid in order to reinject it into a distribution chamber of the plate situated downstream from the draw-off point.

Figures 2A and 2B diagrammatically show another variant which differs from Figure 1 in the secondary fluid delivery and extraction circuit.

For these two variants, the circuit comprises a rotary valve 20 whose function is to communicate the various distribution, extraction and draw-off chambers  $C_i$  with fluid sources or lines situated outside the column and also to fulfil the fluid diversion function.

Four secondary fluid transfer lines (10, 11, 12, 13) similar to those shown in Figure 1 are connected to rotary valve 20.

Valve 20 comprises several transfer lines  $T_i$  connected to a chamber  $C_i$ , and several bypass lines  $L_{i,j}$  communicating with a zone of an adsorbent bed  $A_i$ .

Rotary valve 20 is provided with inner means allowing to communicate :

- either secondary fluid transfer lines 10, 11, 12, 13 with transfer lines  $T_i$ ,

- or a zone  $R_i$  of an adsorbent bed  $A_i$  with an injection, extraction and mixing chamber  $C_{i+1}$  to fulfil the fluid diversion function,
- or possibly transfer lines 10, 11, 12, 13 with bypass lines  $L_{i,j}$  and transfer lines  $T_i$  to fulfil the fluid deviation or diversion function, and simultaneously injection or extraction.

For example, in Figure 2A, to obtain the fluid deviation or diversion function, the fluid drawn off from chamber  $C_1$  circulates in line  $T_1$ , then, via suitable means located in the valves and described hereafter, it is sent to bypass line  $L_{1,2}$  in zone  $R_2$  arranged in adsorbent bed  $A_2$ .

10 Figure 2B shows the case where a fluid fraction drawn off from an adsorbent bed  $A_m$  at a point  $R_m$  circulates through bypass line  $L_{m,m}$ , then through transfer line  $T_{m,m}$  via rotary valve 20 prior to being fed into chamber  $C_m$ .

The working principle of the separation process is similar to the principle given in the example of Figure 1.

15 If the end of bypass line  $L_{i,j}$  intended for reinjection of a fraction of the main fluid into the bed is connected to an adsorbent bed zone according to a layout given in the upper part of Figure 1, the reinjection means can consist of a box 30 simply arranged above upper grid 6 of a plate  $P_i$ , thus allowing passage of the fraction of the main fluid drawn off (Figure 3). The dimensions of this box, its surface area for example, are so selected that the fluid stream per unit of surface area is met.

20 Figure 4 shows an embodiment variant suited to the case where the separation column comprises an enclosure 40 including a non-perforated central tube 41 for

example lined up substantially along the principal axis of the enclosure. The fluid distribution system consists of one ring 42 per bed mounted on non-perforated tube 41. Several pipes 43 or fluid distribution lines extend between a distribution plate  $P_i$  and the associated fluid distribution ring so as to connect the various panels 44 of this plate  $P_i$  with the outside. In the case of Figure 4, each line 43 coming from distribution ring 42 is subdivided into two secondary lines 43a and 43b which each reach a panel 44 and the corresponding distribution, mixing, extraction chambers. A transfer line 45 extending between the distribution ring and the outside of the column allows communication with the outside and delivery or extraction of fluids.

10 According to a variant, the number of lines 43 can be equal to the number of panels 44.

In this embodiment, panels 44 exhibit a radial cutout, i.e. they are separated by radial walls.

15 Plates  $P_i$  are arranged in the enclosure and held up therein by suitable means known to the man skilled in the art. They can be set on girders provided on the central tube and possibly the inner walls of the column.

Line 45 is connected to a line 46 on which the transfer lines and the valves respectively connected to desorbent 47,  $V_{si}$ , extract 48,  $V_{ei}$ , feed 49,  $V_{fi}$  and raffinate 50,  $V_{ri}$ , are arranged according to a tee connection for example.

20 If the column is equipped with one or more bypass lines  $L_{i,j}$ , the latter communicating two plates  $P_i$  and  $P_{i+1}$  for example, line  $L_{i,j}$ , with  $j=i+1$ , is connected to

line 46 at a point R and it is equipped for example with a non-return valve 51 and a valve 52.

Valve 52 is open during all the periods of the cycle, except for 2 particular periods :

- the period during which desorbent is injected onto plate  $P_1$  situated downstream from bed  $A_2$ , and
- 5     • the period during which feed is injected onto bed  $A_2$ .

The feed and the desorbent are thus injected on only one bed at a time. Non-return valve 51 closes when extract or raffinate is drawn off at the outlet of bed  $A_1$ , assuming that the distribution pressure drop through a panel 44, a line 43 and line 45 is higher 10 than the pressure drop through bed  $A_2$ . Bypass line  $L_{i,j}$ , which runs through enclosure 40 and ends below distribution ring 42 for distribution of the diverted stream is located downstream from non-return valve 51.

The zone of the adsorbent bed located below annular distribution ring 42, for which it may be difficult to obtain proper loading of the molecular sieve, is advantageously 15 used for reinjection of the diverted fluid. This zone has a flow area that is greatly disturbed in the absence of diverted fluid during operation of the unit.

The idea of the variant shown in Figures 4, 5 and 6 thus consists in using this non-loaded or non-homogeneously loaded zone to connect the end of the bypass line used for reinjection of the main fluid fraction drawn off from a chamber  $C_i$  or the end of the 20 line that will be used to draw off part of the main fluid in order to reinject it into a distribution chamber  $C_i$  situated downstream, according to layouts substantially similar to those described in Figure 1.

The zone can be advantageously equipped with a diverted fluid reinjection device or means whose geometry and characteristics are selected according to the zone.

Figures 5 and 6 respectively show a cross-sectional view and a top view of an embodiment of such a fluid reinjection means and its layout in relation to the bulky 5 elements arranged in the column, such as the annular ring and the various lines.

Figure 5 shows the specific layout of an annular chamber of substantially conical shape, arranged below the distribution ring and whose function is notably to distribute the diverted fluid in the adsorbent bed.

This conical annular chamber is for example mounted on non-perforated central 10 tube 41. The non-perforated central tube comprises for example holding means such as a collar on which the distribution panels rest.

Bypass line Li,j opens for example into a distribution ring 53 (Figure 5) made from a perforated tube. This ring 53 is for example arranged within the annular distribution chamber delimited by a Johnson or Nagaoka type grid 54 allowing to protect the end of 15 line Li,j and distribution ring 53 from the adsorbent particles. This grid 54 can be welded on the one hand to the lower periphery of the annular distribution ring and, on the other hand, to the non-perforated central tube.

Grid 54 has a wall 55 of substantially conical shape that rests for example, at its lower end 56, on non-perforated central tube 41 and, at its upper end 57, below the 20 annular fluid distribution ring.

The geometry of the annular reinjection chamber is for example defined by the following parameters :

$\alpha$  = angle formed by wall 55 and the axis of the central tube,

angle  $\beta$  complementary to angle  $\alpha$  can also be considered,

$b$  = length of wall 55, a distance contained between lower end 56 and upper end 57,

$a$  = distance at which reinjection ring 53 is positioned in relation to conical wall 55.

5 The value of angle  $\alpha$  corresponds for example to the angle of repose formed by the « badly loaded » sieve and the principal axis of the column.

The values of parameters  $a$ ,  $b$  and  $\alpha$  are notably selected to obtain :

⇒ the easiest assembly possible,

⇒ a velocity field as homogeneous as possible in the zone of the bed located below  
10 the annular reinjection box,

⇒ the most homogeneous distribution possible for the fluid flowing through the  
annular reinjection box.

15 The distance  $c$  between a plate  $P_i$  and the lower connection point situated between  
the grid and the central tube is selected to allow easy assembly of the panels forming a  
plate on the support collar.

When using this reinjection means, the fluid flow circulating in the bypass line  
allows on the one hand to continuously flush the whole of the distribution spider of the  
upper bed, the transfer line of the upper bed and the transfer and bypass lines, and on  
the other hand to provide permanent renewal of the fluid of the annular reinjection box.

Furthermore, the diverted fluid passes into a zone of the bed where the flow would be disturbed in the absence of a reinjection device. The reinjection box thus contributes to improving the distribution homogeneity of the fluid stream.

Without departing from the scope of the invention, the variants described in Figures 5 2A and 2B can be applied to the separation column described in Figure 4, for which the means intended for reinjection of the fluids in a « badly loaded » zone is detailed in Figure 5. The dimensions and geometry data given before remain valid.

Without departing from the scope of the invention, it is possible to apply one of the embodiments of the diverted fluid injection circuit detailed in Figures 1 or 2A, 2B to a 10 column used for simulated moving bed separation comprising a central tube provided, on certain sections or parts, with several ports allowing passage of the secondary fluids and replacing the annular type distribution ring.

Figures 7A, 7B, 7C diagrammatically show several variants where plate  $P_i$  consists of several panels having a tangential or parallel type cutout.

15 In this case, the fluid distribution spider divides, for the instances given by way of non limitative example in Figures 7A, 7B and 7C, so as to supply 8, 12 or 16 plates according to variants illustrated for example in patent US-5,792,346 or in patent applications FR-98/10,998 or FR-98/10,996, considering the distribution system connected to a single room.

20 When the column comprises a non-perforated central tube, the latter serves for example as a support for the diverted fluid reinjection device. The device can have

different geometries, some of which are given by way of non limitative example in Figures 8, 9 and 10.

In these different embodiment variants, the walls delimiting this chamber consist of a grid that allows passage and redistribution of the diverted fluid and prevents the adsorbent bed particles from entering the reinjection means.

The geometry and the dimensions of these variants are in this case defined so as to distribute the diverted fluid as homogeneously as possible and to obtain even distribution over all of the various tangentially cut out panels.

Figure 11 is a top view of a distribution system arranged on the periphery of a separation column 60. The column comprises several plates  $P_i$  whose arrangement is substantially similar to that described in the previous figures. Each plate  $P_i$  consists of several panels comprising each a single distribution-extraction-mixing chamber  $C_i$ . A plate  $P_i$  can be divided into several areas, for example 4 areas in this example. Each chamber  $C_i$  is connected to the fluid distribution and extraction system by means of transfer lines 61 arranged for example as described hereafter.

The distribution system comprises a transfer line 61 subdivided into two lines 62, 63. Lines 62 and 63 themselves are subdivided into two secondary lines 62a, 62b and 63a, 63b allowing distribution and/or extraction of the fluids to or from the four areas of the plate.

The end of a secondary line 62a, 62b, 63a, 63b, distinct from junction point J, comprises, in a given area, one or more lines 64 whose number is equal to the number of panels forming an area.

Bypass line  $L_{i,j}$  opens into a circular ring arranged around non-perforated central tube 65 placed inside an annular reinjection chamber or annular box 66 whose geometric characteristics and dimensions are those given above in Figures 8, 9, 10.

Figures 12A and 12B diagrammatically show an element of a perforated central  
5 mast used in the separation column as described in Figures 1 and 2. This element  
comprises a tube 80 or a substantially cylindrical tube portion having a wall thickness  $e$ ,  
a length  $l$  and an inside diameter  $D$ .

The mast element consists for example of three parts, an upper part 81, an  
intermediate part 82 referred to as « fluid distributor-collector », comprising several  
10 means allowing passage of one or more fluids, and a lower part 83. Parts 81 and 82 are  
separated by an upper sealing element 84a and parts 82 and 83 by a lower sealing  
element 84b so that the fluids circulate in part 82 only. In some cases, a minor fluid  
fraction can possibly be present in parts 81 or 83 for pressurization of the mast element  
for example.

15 The distributor-collector element is provided with various means allowing passage  
or circulation of fluids in the cylindrical section towards the outside and vice versa.  
These means are for example : a port 85 having a diameter  $\Phi_5$ , several ports 86i having  
a diameter  $\Phi_6$ , distributed on the periphery of the mast element. A separation element 87  
such as a plate, for example provided with a central port 88, thus delimits two annular  
20 spaces 82a and 82b inside the distributor-collector element. Upper space 82a  
communicates with port 85 and lower space 82b with ports 86i.

If we consider a fluid distribution from the central element of the girder, the fluid(s)  
to be distributed flow through port 85 towards the inside of the mast element, then

through port 88 of perforated plate 87 prior to being distributed to the outside of the mast through ports 86i.

Without departing from the scope of the invention, it is also possible to reverse the functions of ports 85 and 86i, the fluid flowing first through ports 86i, then through port 5 85.

Mast element 80 is provided, in its lower part and in its upper part, with flanges 89a and 89b respectively, or with any other means allowing notably connection between various elements so as to form a mast used as a central girder.

The elements can also be connected together by welding.

10 Separation element 87 can be a perforated plate or a grid.

The diameter of central port 88 is selected so as to obtain sufficient turbulence of the fluid(s) in spaces 82a and 82b to provide homogeneous distribution of the fluids through ports 86i and 85.

15 Port 88 is preferably located at the centre of plate 87 so that the fluid delivered through port 85 reaches the majority of ports 86i at the same time.

When separation element 87 consists of a perforated plate comprising several ports, the sum of the flow surface area of the ports is considered to provide the most homogeneous distribution possible.

20 In some variants, parts 81 and 83 are pressurized so as to obtain substantially the same pressures at 81, 82, 83 and to prevent any mechanical breakage of the sealing elements.

Flanges 89a and 89b and the thickness of the mast are designed to provide a sufficient stiffness in relation to the load undergone by the column.

Mast element 80 and ports 85 and 86i can have various shapes or geometries.

Figure 14 shows an example of a mast element comprising, distributed over its 5 length, three zones  $Z_1$ ,  $Z_2$  and  $Z_3$  comprising each a structure similar to that given in Figure 12A.

The structure of each zone  $Z_1$ ,  $Z_2$  and  $Z_3$  is comparable, as regards the elements that constitute it, to a mast element comprising sealing means 84a, 84b confining the fluid mainly in distribution-collection part 82.

10 They also comprise one or more ports 85, openings 86i and a separation plate 87 as described above.

The stages for manufacturing such an element are for example as follows :

- a substantially cylindrical hollow central tube is used,
- ports 85 and 86i are drilled according to previously determined distances and 15 geometries,
- the following various elements are associated outside (Figure 13) :
- a lower sealing element 84b, then, just above, a separation plate 87, then another sealing element 84a, spaced out so as to obtain a structure similar to the inside of the mast element described in Figure 12A. This operation is started again by arranging the 20 same elements from a given distance  $d$  between the lower sealing element of zone  $Z_2$  and the upper sealing element of zone  $Z_3$  for example,

- the assembly thus obtained is fed into the hollow tube and held up by means known to the man skilled in the art. Sealing between the plates and the hollow tube can be provided by welding or by any other means.

Other embodiment variants shown in Figures 15 to 17 are suited for cases where the 5 separation column comprises no central tube.

These cases are particularly well-suited for small-diameter separation columns. Plates  $P_i$  consist of tangentially cut out panels, typically 3 to 5.

In the example illustrated by Figure 15, the annular reinjection device or chamber is laid out as follows : bypass line  $L_{i,j}$  is for example ended by a T-connected distribution 10 ramp 80 arranged in a filtering perforated pipe 81 preferably on the principal axis of the column. Line  $L_{i,j}$  and/or the perforated pipe is for example secured to the central branch of the distribution spider if the connection lines are arranged in a vertical plane.

Figures 16 and 17 diagrammatically show two other variants.

Figures 18, 19 and 20 illustrate the valve according to the invention and an example 15 of positioning of the communication means allowing to carry out a stage of the process.

The fluids involved in the process circulate through lines that can be classified in three groups defined according to their function for example. Connection between the various groups is for example achieved according to a predetermined sequence.

In a separation process using four process fluids such as feed F, extract E, raffinate 20 R and desorbent S, the various groups can be specified as follows :

- GROUP 1,  $G_1$ , = the lines allowing transfer of the fluids referred to as process fluids, such as the extract, the raffinate, the feed, the desorbent,
- GROUP 2,  $G_2$ , = the lines allowing communication between the various ports of the rotary valve,
- 5 - GROUP 3,  $G_3$ , = the lines allowing communication of a process fluid with a bed of a separation column or between two beds (diverted fluid).

The notion of group defined for the lines can be extended to the fluids involved.

Figures 18 and 19 correspond to a cross-sectional view of the valve and to a top view of the stator.

10 The rotary valve comprises :

A stator 110 comprising :

- a part of thickness « es », delimited by an upper face 111 (resting face) and a lower face 112.

15 Four substantially concentric grooves F, R, E, S are arranged on upper face 111 from the centre of the stator. Each groove is intended for passage of a process fluid, and distribution can be performed according to an order F, R, E, S or to any other order. Each groove is connected to a line 113 running through the thickness of the stator and allowing passage for example of the process fluids coming from lines 10, 11, 12, 13.

In the description, grooves F, R, E, S belong to group  $G_1$  defined above.

There are various possibilities for circulating the fluids in the grooves. In Figures 18 and 19, the example shows a fluid distribution performed from the most polluting to the least polluting, from centre 114 to the periphery of the valve stator.

- Several ports :

5        • ports 115, each one being connected to a transfer line  $L_i$  and to a flow surface  $S_1$ , are distributed for example on a circle  $C_{ext}$  (Figure 19) arranged on the periphery of the stator. The number of these ports 115 is equal to the number of transfer lines  $L_i$ ,

10      • ports 116, each one being connected to a bypass line ( $B_i$ ) and to a flow section  $S_2$ , are arranged on a circle  $C_{int}$  (Figure 19) situated between the circle which is the most exterior to the stator and the first groove of the group (in this example, groove F). A port 116 corresponds to a port 115.

Flow sections  $S_1$  and  $S_2$  of ports 115 and 116 are determined according to the flow rate of the secondary fluids (or process fluids) and to the flow rate of the diverted fluid. The pressure drop being imposed by the granular medium for a given flow rate, the 15 diameter of the bypass line is selected so as to have a synchronism of the flow rates of the main fluid and of the diverted fluid. Typically, the value of the  $S_1/S_2$  ratio is of the order of 4, and it can range between 2 and 10.

A rotor 117 comprising :

- an element of thickness «  $er$  » delimited by a lower face 122 and an upper face 123.

20      The element is mounted on a shaft comprising two parts 124 and 129 coupled together.

Part 124 is secured to the stator by bearings. Part 129 runs through a bell 126, sealing being provided by systems known to the man skilled in the art.

- several ports 119 running through the thickness of the rotor. These ports 119 are arranged so as to allow communication of a groove (R, F, S, E) with a process fluid transfer line (10, 11, 12, 13),
- means 120 such as U-shaped lines allowing communication of a port 119 with a port 5 115 of the stator. In this application case, there are four lines 120,
- a joint or liner 121 of thickness e, arranged on lower face 122 of the rotor, provides sealing between the four grooves, the various ports 115, 116, 113,
- means 125 for communicating a transfer line  $L_i$  with a bypass line  $B_i$ , distributed on upper face 123. These means can consist of elliptical slots for example, whose major 10 axes are for example oriented radially to the rotor.

Slots 125 arranged for example in the liner have the following characteristics :

- a depth «  $P_e$  »,
- a principal axis having a sufficient length to allow communication between two ports 115 and 116 situated on the same radius of the stator in order to achieve diversion 15 of the fluid. The length of this axis is at least equal to the distance «  $d$  » between the two circles  $C_{int}$  and  $C_{ext}$ .

The value of depth «  $P_e$  » is for example greater than the value of thickness «  $e$  » of liner 121, slot 125 being bored at least partly in the liner arranged on lower face 122 of the rotor.

20        A bell 126

Bell 126 is fastened to the stator by means 127 known to the man skilled in the art, such as screws, bolts or any other means allowing a mechanical link. A line 128 allows

to deliver a fluid under pressure. Before the rotor starts rotating, the pressure in the bell is lowered so as to decrease the force exerted between the rotor and the stator and to facilitate the relative displacement between these two parts.

Figure 19 shows the upper face of the stator, notably the following elements : ports 5 115 and 116 arranged in two circles,  $C_{ext}$  and  $C_{int}$  respectively, grooves F, R, E, S and ports 113 opening into the grooves.

Figure 20 illustrates an example of communication of the various elements of the valve during a stage of the process. The position of the slots and of means 120 on the lower face of the rotor is shown when the four process fluids pass through four beds 10 while the diverted fluid passes through the other twenty beds.

Slots 125 allow passage of the diverted fluid between two consecutive beds for example.

The four U-shaped lines 120 communicate a port of a groove with an external line allowing delivery or extraction of a process fluid.

15 Thus, in Figure 20 :

- the raffinate is extracted from bed 4 by passing through a port 119 (R), a line 120 (R), a port 113 (R) and line 13,
- the feed is injected into bed 10, through line 10, a port 113 (F), a line 120 (F), a port 119 (F),
- 20 • the extract is drawn off from bed 16 through a port 119 (E), a line 120 (E), a port 113 (E) and line 12,

- the solvent or desorbent is introduced into bed 20 through line 11, a port 113 (S), a line 120 (S), a port 119 (S).

Suffixes R, F, S and E respectively designate the raffinate, the feed, the desorbent and the extract.

5 The other beds receive the diverted fluid, which corresponds to communicating a port 115 with a port 116 by means of a slot 125.

Without departing from the scope of the invention, it is possible to also provide an elliptical slot in the liner at the points where the secondary fluids are injected or drawn off. In this case, the fluids are partly injected and drawn off through the bypass line, but 10 the four beds following injection or draw off do not undergo the internal flow rate disturbance due to the diverted fluid stream interruption.

## CLAIMS

1) A device allowing to separate at least one compound from a mixture or a body by adsorption with a simulated moving bed, comprising at least :

- an enclosure or column comprising one or more adsorbent beds (Ai), two adsorbent beds being separated by at least one fluid distribution and extraction plate (Pi), the plate comprising one or more panels allowing distribution, mixing and/or extraction of the fluids,
- at least one line (4) intended for delivery of a main fluid and a line (2) intended for extraction of the main fluid,
- several lines (10, 11, 12, 13, Ti) allowing extraction or injection of secondary fluids,
- a bypass circuit communicating a distribution plate with at least one bypass line (Li,j),
- the panel comprises a single distribution, mixing and/or extraction chamber (Ci),

15 characterized in that :

- the device comprises means (14, Voi,j, 20) for communicating at least one chamber (Ci) with at least one bypass line (Li,j),
- at least one end of a bypass line communicates with a zone (Ri, R'i) of an adsorbent bed, said zone being distinct from a distribution chamber (Ci), and another end is connected to said chamber (Ci).

2) A device as claimed in claim 1, characterized in that said communication means comprise at least one valve  $V_{oi,j}$  arranged on at least one bypass line  $(L_{i,j})$  and in that the end of the bypass line that is not connected to the zone of the adsorbent bed is connected to a delivery and/or extraction line  $(Ti)$ .

5       3) A device as claimed in claim 1, characterized in that said communication means comprise at least one rotary valve (20), said rotary valve being connected to at least one delivery and/or extraction line  $(Ti)$  and to at least one bypass line  $(L_{i,j})$ , said valve comprising means allowing at least to communicate a delivery and/or extraction line with at least one bypass line.

10      4) A device as claimed in claim 3, characterized in that said rotary valve (20) allows to communicate several groups of lines, group  $G_1$ , group  $G_2$  and group  $G_3$ , said valve comprising :

- a stator (110) provided with several means (E, F, R, S) intended for circulation of the fluid(s) of group  $G_1$ , means (115, 116) allowing passage of at least two fluids  $F_1, F_2$  belonging to group  $G_3$ ,
- a rotor (117) equipped with means (119) allowing passage of the fluids of group  $G_3$  and means (120) allowing communication of either the fluids of group  $G_1$  with group  $G_3$ , or of group  $G_3$  with group  $G_3$ ,
- the number of means (115) intended for passage of fluid  $F_1$  is substantially equal to the number of means (116) intended for passage of fluid  $F_2$ , said valve comprises means (122) for communicating at least two fluids of group  $G_3$  and flow section  $S_1$  of the ports intended for fluid  $F_1$  is different from flow section  $S_2$  of the ports intended for fluid  $F_2$ .

5) A device as claimed in claim 4, characterized in that the means provided on the valve for passage of fluid  $F_1$  and of fluid  $F_2$  have flow surface areas  $S_1$  and  $S_2$  respectively and in that the  $S_1/S_2$  ratio is about 4 and preferably ranges between 2 and 10.

5       6) A device as claimed in any one of claims 4 or 5, characterized in that said means allowing communication of the fluids of group  $G_3$  consist of slots (122) provided in a layer of material or liner deposited on the lower face of the rotor.

7) A device as claimed in claim 6, characterized in that a slot (122) has a depth «  $P_e$  » and said depth is at least equal to the thickness «  $e$  » of the liner.

10     8) A device as claimed in any one of claims 6 or 7, characterized in that said circulation means (E, R, S, F) consist of several grooves arranged on the resting face or upper face of the stator and in that slots (122) are provided in the liner.

9) A device as claimed in any one of claims 4 to 8, characterized in that circulation means (E, R, S, F) are 4 in number.

15     10) A device as claimed in claim 1, characterized in that said enclosure comprises a non-perforated central tube over at least part of the length thereof, and in that the panels forming a plate exhibit a tangential type cutout, zone (R<sub>i</sub>, R'<sub>i</sub>) comprises at least one diverted fluid distribution means (53, 54), the end of bypass line (L<sub>i,j</sub>) opens into said distribution means (53, 54).

20     11) A device as claimed in claim 10, characterized in that the fluid distribution circuit is arranged around said enclosure and in that it comprises a main line (61)

divided into several secondary lines (62, 63, 62a, 62b, ...) so that the fluid(s) reach the panels forming a plate substantially at the same time.

12) A device as claimed in claim 1, characterized in that the plates exhibit a parallel type cutout and in that the fluid distribution device comprises a main line, the 5 bypass line is connected to an adsorbent bed by means of a device comprising transfer ports, said device being mounted on the fluid distribution spider.

13) A device as claimed in claim 1, characterized in that a plate is delimited by a lower grid (6) and an upper grid (7) and in that the end of the bypass line connected to the adsorbent bed is connected to a distribution means (30) arranged above said upper 10 grid.

14) A device as claimed in claim 1, characterized in that a plate consists of several panels exhibiting a radial type cutout, the enclosure comprises a central tube and a secondary fluid distribution ring associated with a distribution plate, diverted fluid distribution means, said means being arranged below the distribution ring and said 15 means being connected to the end of the bypass line, itself connected to a zone of an adsorbent bed.

15) A device as claimed in claim 14, characterized in that said means comprise at least one diverted fluid distribution ring (53), said ring (53) being arranged in a perforated means (55), said means having a substantially conical shape.

20 16) A device as claimed in claim 10, characterized in that said perforated means comprises a wall (55) forming an angle  $\alpha$  with the central tube and in that said ring (53) is located at a distance  $a$  from said grid.

17) A device as claimed in any one of the previous claims, characterized in that said column comprises a substantially central mast comprising one or more mast elements (80), including at least :

- an upper part (81),
- 5 • a distributor-collector part (82) comprising one or more secondary ports (86i) and at least one main port (85), the flow sections of ports (85) and (86i) being different,
- a lower part (83),
- 10 • distributor-collector part(s) (82) are arranged between an upper part (81) and a lower part (83),
- a sealing element (84a) arranged between distributor-collector part (82) and lower part (83),
- a separation element (87) arranged on distributor-collector part (82), thus delimiting two fluid circulation spaces (82a, 82b).

15 18) A process intended for injection of a diverted fluid in a simulated moving bed separation process, comprising at least the following stages :

- circulating a main fluid through several adsorbent beds,
- injecting and extracting secondary fluids (feed, desorbent, ...) according to a suitable sequence in order to achieve separation of the constituents of the feed,
- 20 • injecting a diverted fluid,

characterized in that at least part of the main fluid is circulated outside the enclosure allowing separation by means of a bypass line comprising at least two ends, one end

being connected to a zone of an adsorbent bed distinct from a chamber (Ci) so as to inject and/or to extract part of the main fluid in the zone.

19) A process as claimed in claim 18, characterized in that a fraction of the main fluid is drawn off from a chamber (Ci) corresponding to a plate Pi and the main fluid 5 fraction drawn off is injected into a zone of adsorbent bed Ai+1.

20) A process as claimed in claim 18, characterized in that a fraction of the main fluid is drawn off from a zone of an adsorbent bed Ai and said fraction is injected into chamber Ci.

21) Application of the device as claimed in any one of claims 1 to 17 and of the 10 process as claimed in any one of claims 18 to 20 for separation of paraxylene from aromatic hydrocarbon-containing feeds with eight carbon atoms.

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JC05 Rec'd PCT/PTO 09 FEB 2001

PATENT

## INSTITUT FRANÇAIS DU PÉTROLE

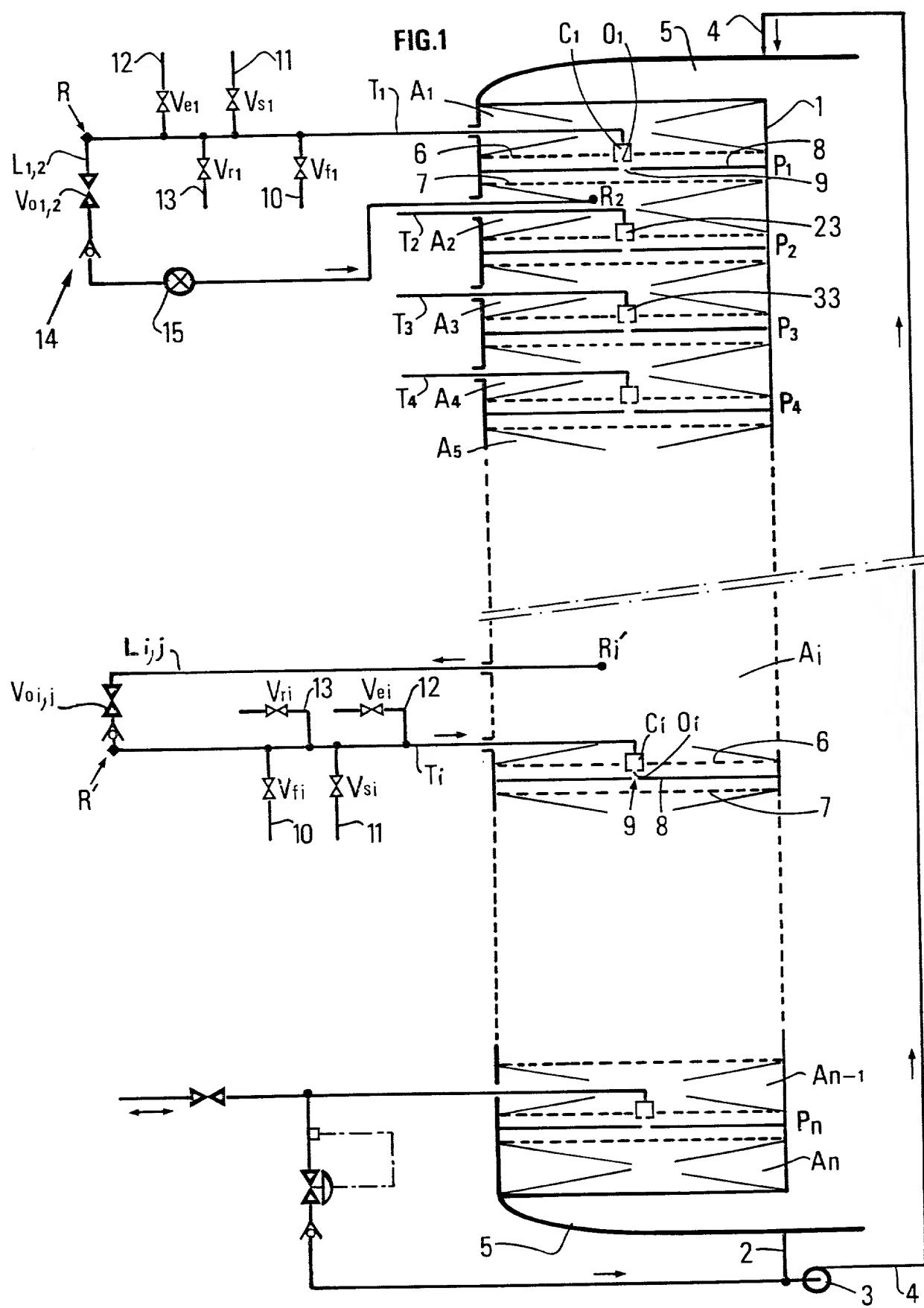
# SYSTEM FOR INJECTING A DIVERTED FLUID IN A SIMULATED MOVING BED SEPARATION PROCESS

Inventors : Gérard HOTIER, Gilles FERSCHNEIDER,  
Jean-Christophe VIGUIE and Xavier DECOODT

## ABSTRACT

Device for separating at least one compound from a mixture in a simulated moving bed, comprising :

- an enclosure comprising several adsorbent beds, two adsorbent beds being separated by a fluid distribution and extraction plate ( $P_i$ ), the plate comprising one or more distribution, mixing and/or extraction panels, comprising a chamber ( $C_i$ ),
- main fluid delivery (4) and extraction (2) lines,
- several secondary fluid extraction or injection lines (10, 11, 12, 13,  $T_i$ ),
- a bypass circuit communicating a distribution plate with a bypass line,
- means (14,  $V_{oi,j}$ , 20) communicating at least one chamber ( $C_i$ ) with at least one bypass line ( $L_{i,j}$ ),
- at least one of the ends of a bypass line communicates with a zone  $R_i, R'i$  of an adsorbent bed, said zone being distinct from a distribution chamber ( $C_i$ ) and another end is connected to said chamber ( $C_i$ ).



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FIG.2A

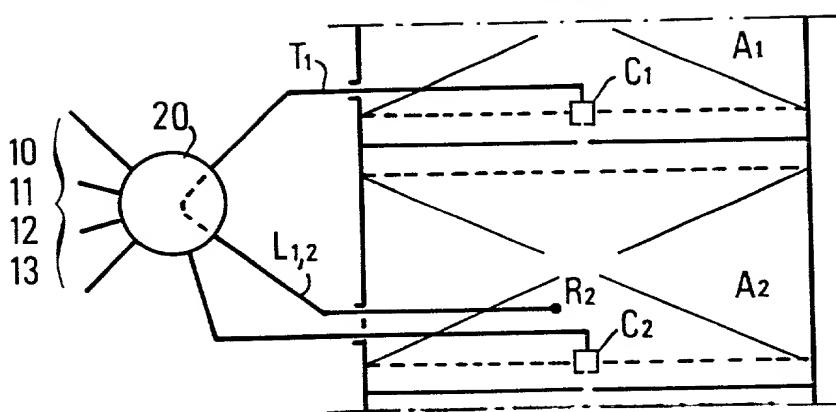


FIG.2B

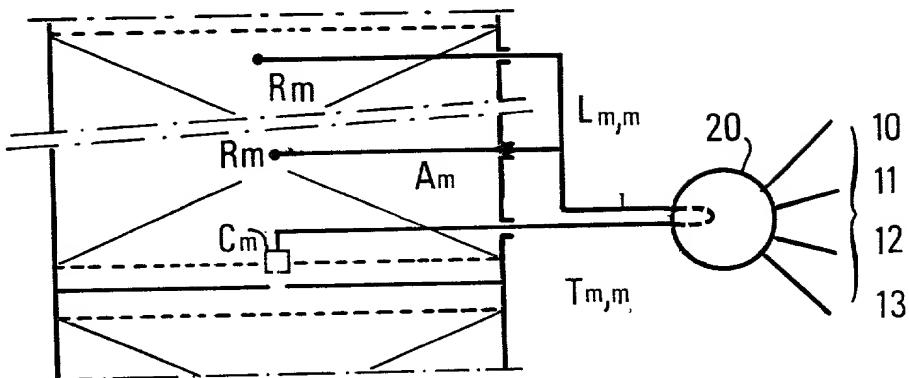
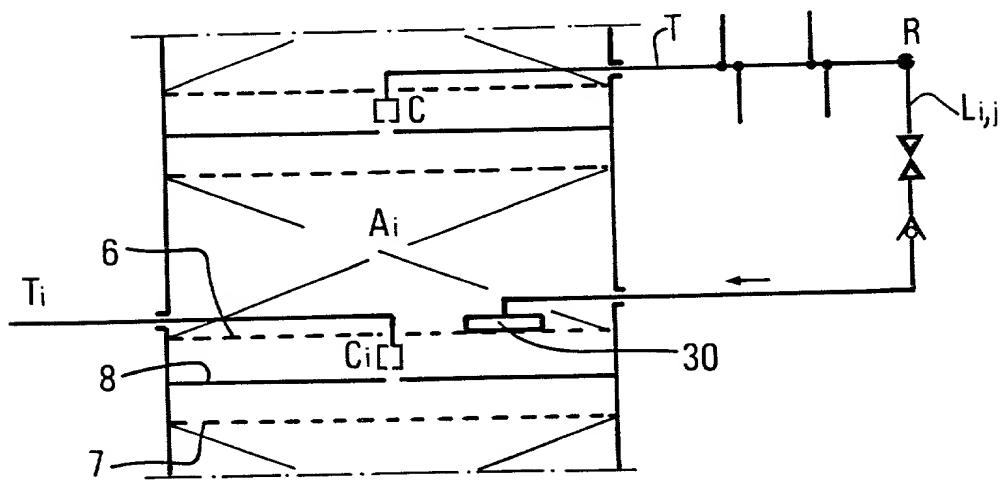
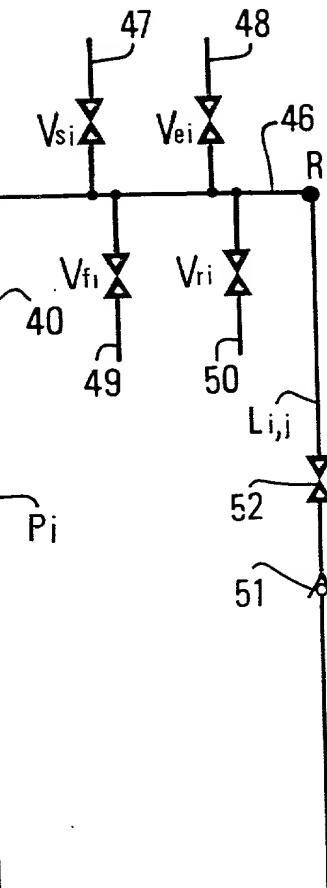
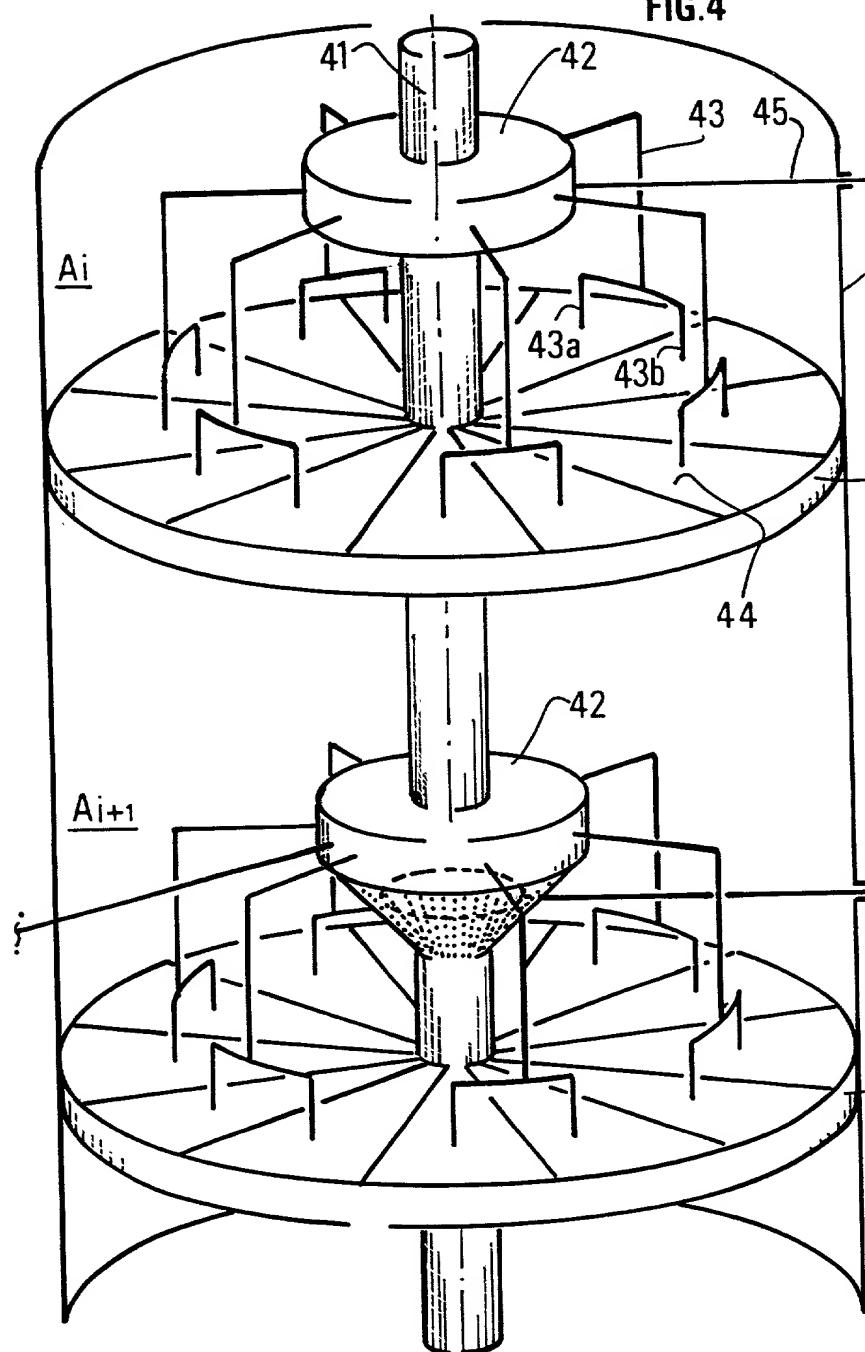


FIG.3

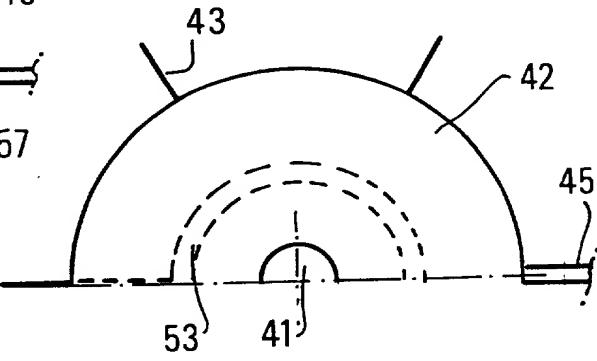


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FIG. 4



**FIG.6**



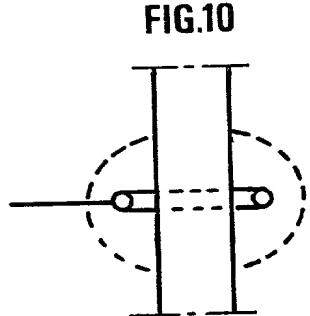
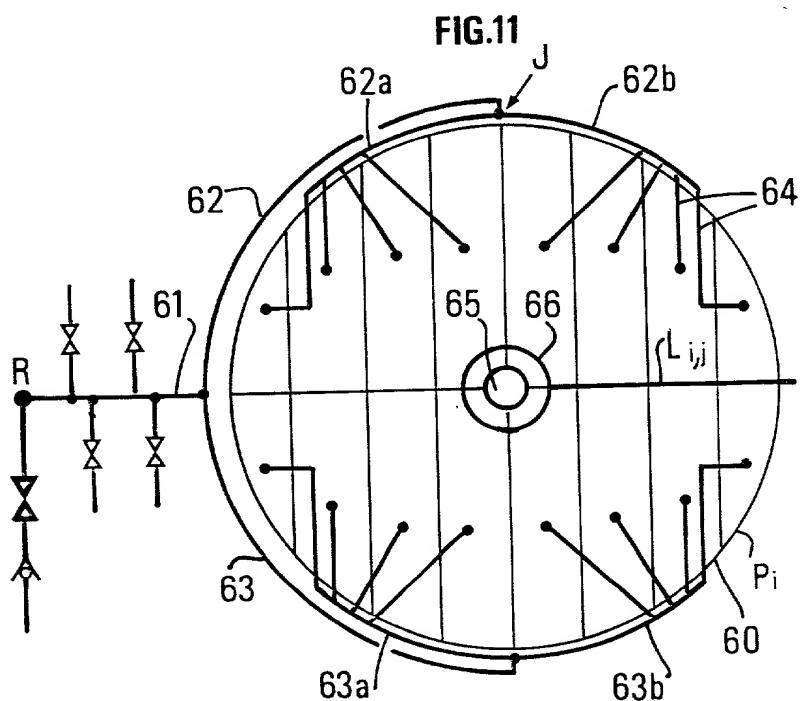
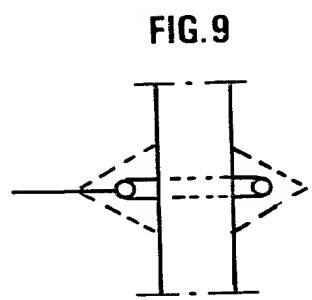
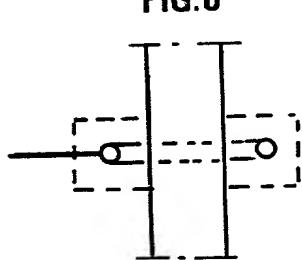
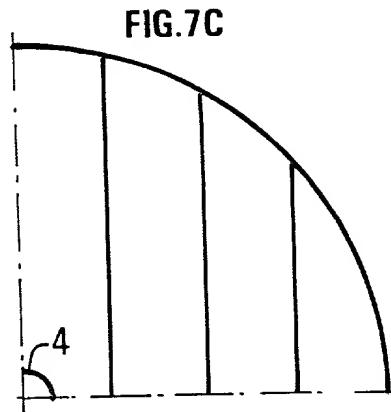
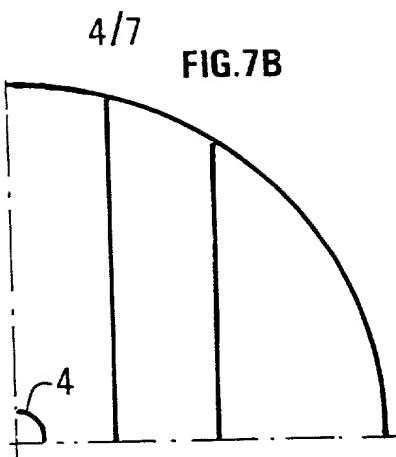
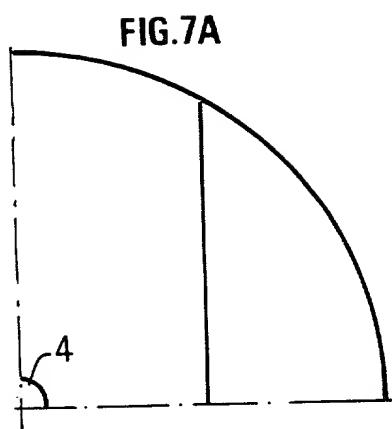


FIG.12B

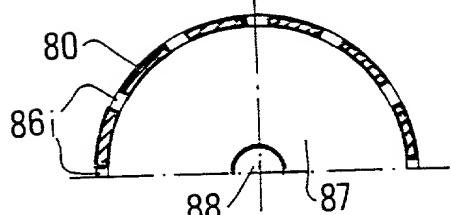


FIG.12A

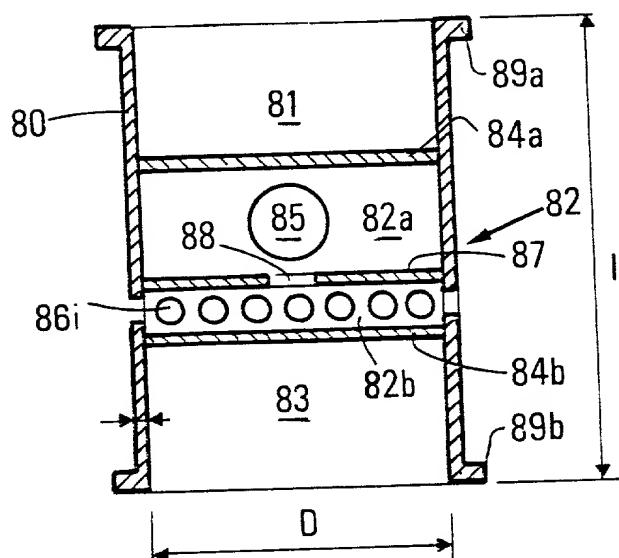


FIG.14

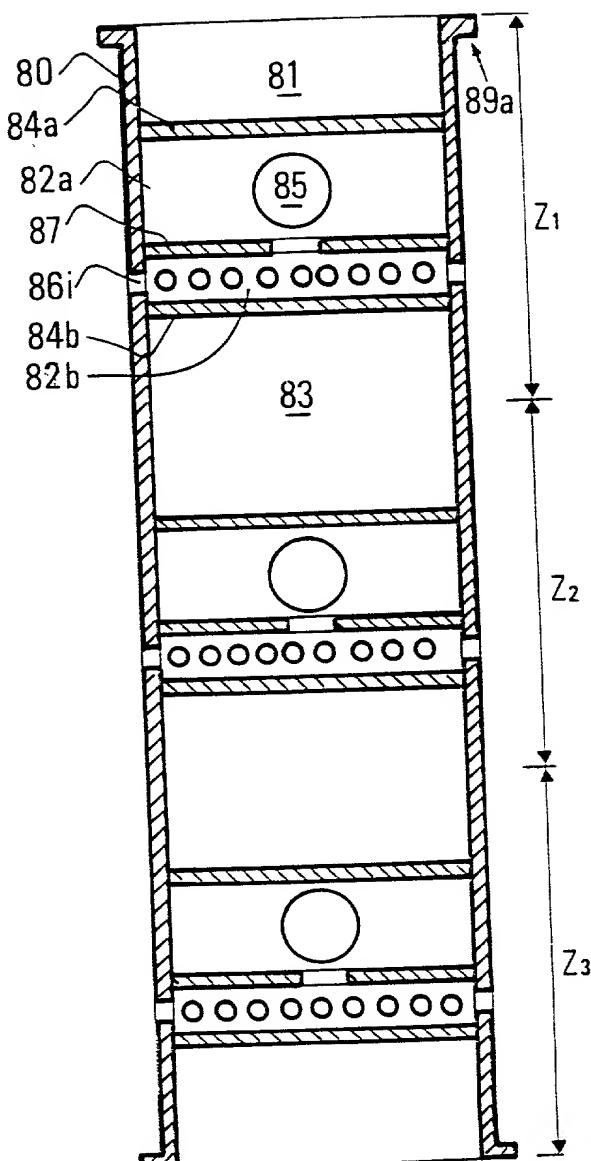
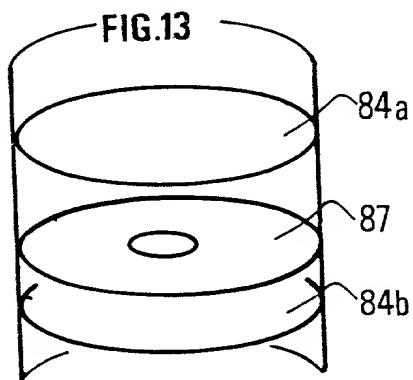


FIG.13



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FIG.15

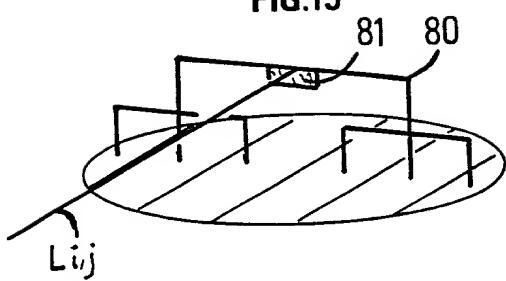


FIG.17

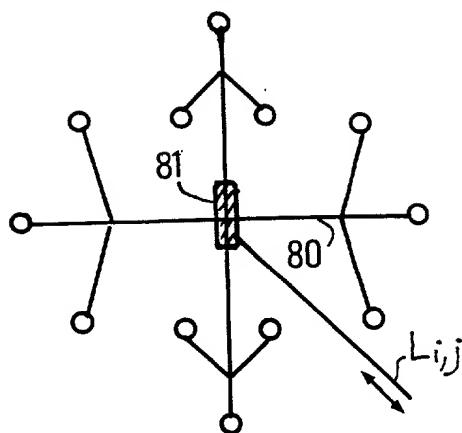
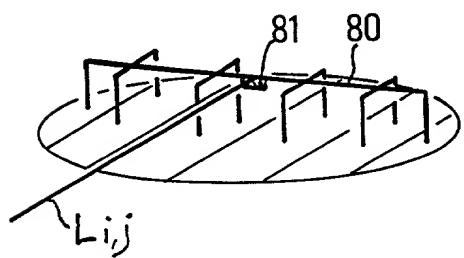


FIG.16



SCANNED # 2

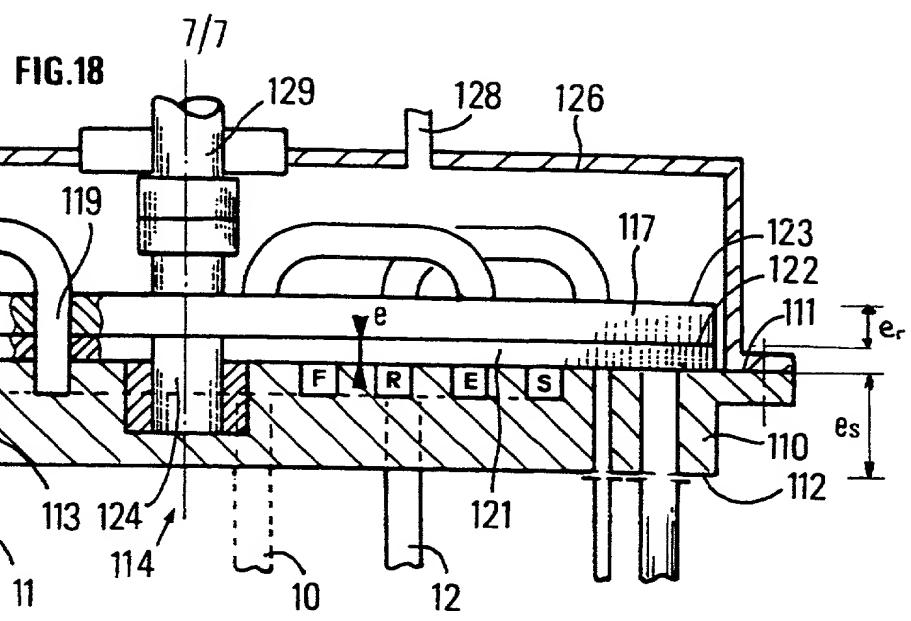


FIG.19

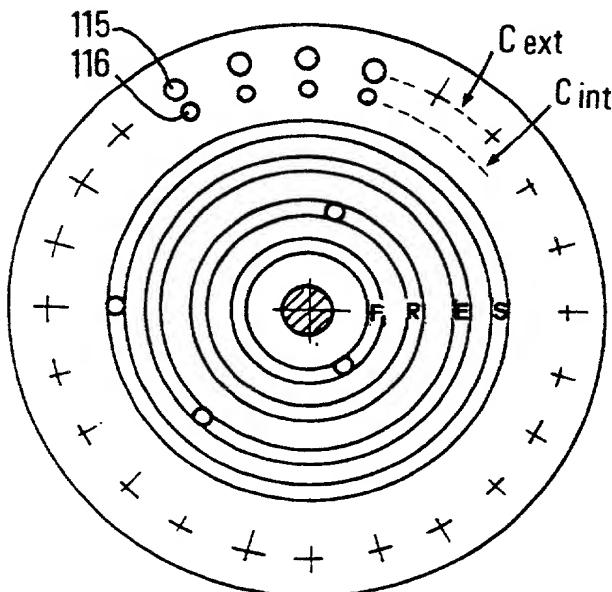
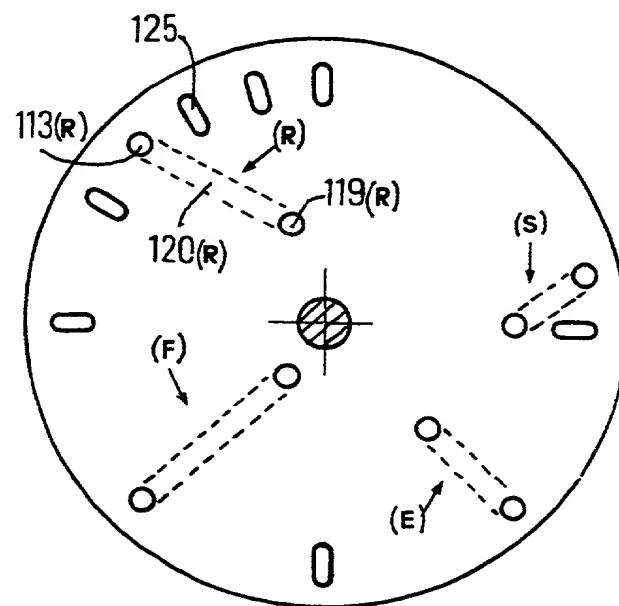


FIG.20



# Declaration and Power of Attorney For Patent Application

## English Language Declaration

As a below named inventor, I hereby declare that :

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

SYSTEM FOR INJECTING A DIVERTED FLUID IN A SIMULATED MOVING BED SEPARATION PROCESS  
the specification of which

(check one)

is attached hereto.  
 was filed on 26/05/00 as United States Application No. or PCT international  
Application Number 00/01.455

and was amended on

(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)

Priority Not Claimed

(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>
99/07.309	France	9/6/1999	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	<input type="checkbox"/>

I hereby claim the benefit under 35 U.S.C. Section 119(e) of any United States provisional application(s) listed below :

(Application Serial No.)	(Filing Date)
(Application Serial No.)	(Filing Date)
(Application Serial No.)	(Filing Date)

I hereby claim the benefit under 35 U. S. C. Section 120 of any United States application(s), or Section 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. Section 112. I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, C.F.R., Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application :

(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true ; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY : As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

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